



Installation & Maintenance Manual
Digital Output Module
Type EX245-DY1/2-X37



Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution", "Warning" or "Danger". They are all important notes for safety and must be followed in addition to International standards (ISO/IEC), Japan Industrial Standards (JIS) and other safety regulations. To ensure safety of personnel and equipment the safety instructions in this manual and the product catalogue must be observed, along with other relevant safety practices.

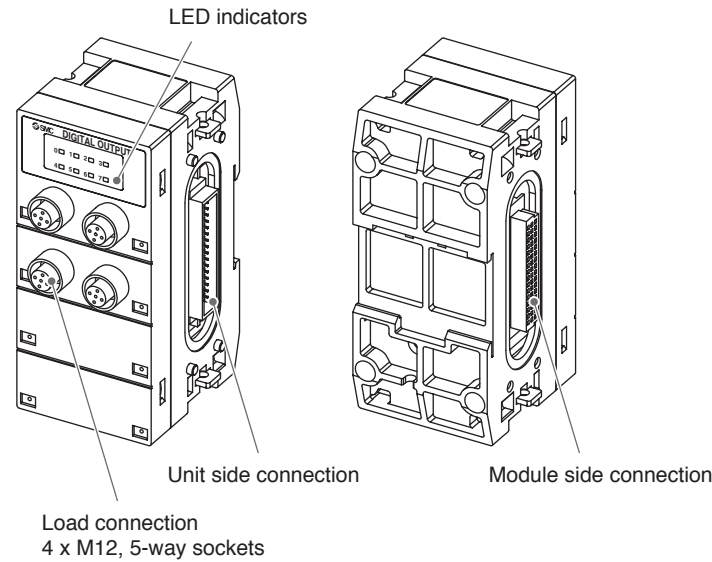
Caution	Operator error could result in injury or equipment damage.
Warning	Operator error could result in serious injury or loss of life.
Danger	In extreme conditions, there is a possibility of serious injury or loss of life.

Names and Functions of Individual Parts

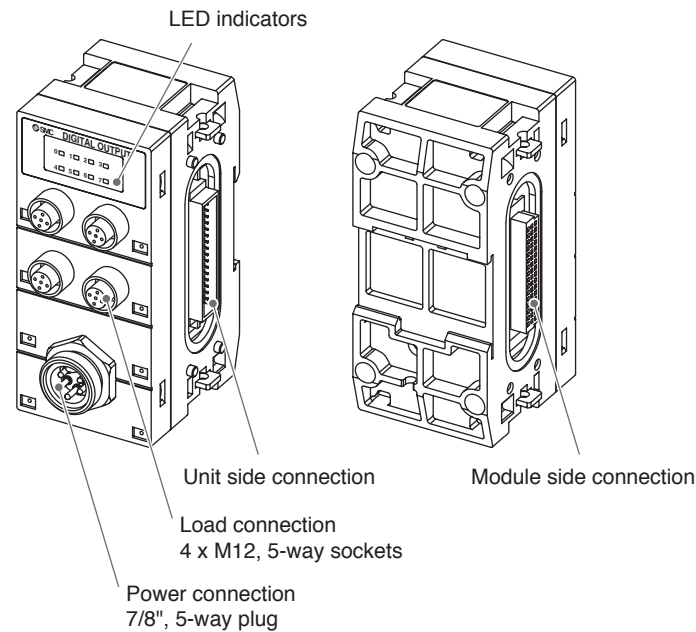
Parts and description

- Load connection 0 to 3
To connect the load.
- Unit side connection
To connect to the SI unit or the previous module.
- Module side connection
To connect to the next module or the End plate.
- LED indicators
To indicate the status of the loads.
- Power connection
To connect additional supply for the loads.

EX245-DY1-X37



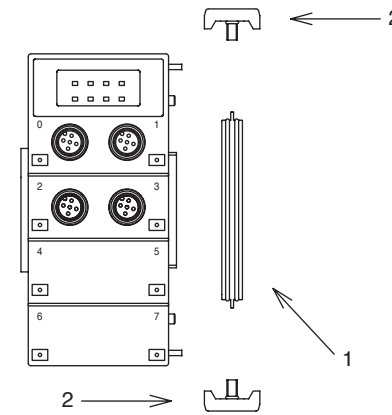
EX245-DY2-X37



Installation

Connect the modules with the 2 modular adaptor assemblies and a joint assembly.

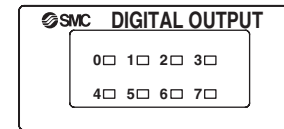
- 1 x Joint assembly
- 2 x Modular adaptor assembly (torque=1.3 Nm)



Caution

- For a protection rating of IP65 to be ensured, modular adaptor assemblies and joint assembly must be correctly installed between each module.
- To prevent the modules and assemblies being damaged, apply the recommended tightening torque.

LED indicators



0 to 7	Description
OFF	Output is not activated and no errors
Green ON	Output is activated
Red ON	Short circuit is detected

Wiring

Pin allocation of the M12, 5-way sockets connector as shown in the following table:

Pin allocation of the connector for EX245-DY1/2-X37

Pin	Allocation	View of connector (module side)
1	N.C.	
2	DO (output signal "n+1")	
3	0 V	
4	DO (output signal "n")	
5	FE/Shield	

Pin allocation of the 7/8", 5-way plug connector as shown in the following table:

Pin allocation of the connector for EX245-DY2-X37

Pin	Allocation	View of connector (module side)
1	0 V (additional supply for the loads)	
2	N.C.	
3	FE	
4	N.C.	
5	24 V (additional supply for the loads)	

Wiring (continued)

Caution

- To prevent damage, all power for the SI Unit and modules must be turned off (i.e. de-energized) before the modules are installed or removed.
- For a protection rating of IP65 to be ensured, sockets which are not used must be closed with M12 covering caps.
- For a protection rating of IP65 to be ensured, all covering caps must be screwed down correctly after all wiring and settings have been completed.

Troubleshooting

No.	Problem	Possible cause	Remedy
1	A load is not operating.	Incorrect wiring.	Check the wiring and pin numbers.
		US2 or additional supply for the loads is not present or below the dropout level (< 17 VDC approx).	Check the (additional) supply for the loads.
		The load is faulty.	Check the load.
2	Status indicator red light is ON.	Output has a short circuit.	<ul style="list-style-type: none"> •Check the wiring and pin numbers. •Check the load.

Warning

- Do not disassemble, modify (including changing of printed circuit board) or repair. An injury or failure can result.
- Do not operate the product outside of the specifications. Do not use for flammable or harmful fluids. Fire, malfunction, or damage to the product can result. Verify the specifications before use.
- Do not operate in an atmosphere containing flammable or explosive gases. Fire or an explosion can result. This product is not designed to be explosion proof.
- If using the product in an interlocking circuit:
 - Provide a double interlocking system, for example a mechanical system.
 - Check the product regularly for proper operation. Otherwise malfunction can result, causing an accident.
- The following instructions must be followed during maintenance:
 - Turn off the power supply.
 - Stop the air supply, exhaust the residual pressure and verify that the air is released before performing maintenance. Otherwise an injury can result.

Caution

- After maintenance is complete, perform appropriate functional inspections. Stop operation if the equipment does not function properly. Safety cannot be assured in the case of unexpected malfunction.
- Provide grounding to assure the safety and noise resistance of the SI unit. Individual grounding should be provided close to the product with a short cable.

Specifications

Refer to the operation manual for this product.

Outline with Dimensions (in mm)

Refer to the operation manual for this product.

Contact

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