



# Installation & Maintenance Manual

## Reduced wiring system

### CC-Link Compatible GW Unit

#### EX500-GMJ1



## Safety Instructions

The body of unit and this manual contain the essential information for the protection of users and others from possible injury and property damage and to ensure correct handling. Please check that you fully understand the definitions of the following messages ( symbols ) before going on to read the body of this manual, and always follow the instructions. Please also read the instruction manuals etc. of related machines and understand the contents before use.

### IMPORTANT MESSAGES

Read this manual and follow its instructions. Signal words such as WARNING, CAUTION and NOTE will be followed by important safety information that must be carefully reviewed.

<b>⚠WARNING</b>	Indicates a potentially hazardous situation that could result in death or severe injury if you do not follow instructions.
<b>⚠CAUTION</b>	Indicates a potentially hazardous situation that, if not avoided, may result in minor injury or moderate injury.
<b>NOTE</b>	Gives you helpful information.

## ⚠WARNING

**Do not disassemble, modify ( including modification of printed circuit board ) or repair.**

Otherwise injury or failure can result.

**Do not operate beyond specification range.**

Otherwise fire, malfunction or damage to the reduced wiring system can result. Confirm the specifications before operation.

**Do not operate in atmosphere of flammable/explosive/corrosive gas.**

Otherwise fire, explosion or corrosion can result. This reduced wiring system is not explosion-proof type.

**For use in interlock circuit:**

• **Provide double interlock system by adding different type of protection ( such as mechanical protection ).**

• **Check that the interlock circuit is working normally.**

Otherwise accident caused by malfunction can result.

**Before performing maintenance:**

• **Turn off power supply.**

• **Stop air supply, exhaust compressed air in piping, and confirm the release to atmosphere.**

Otherwise injury can result.

## ⚠CAUTION

**Conduct proper functional inspection after completing maintenance.**

In the case of abnormality such as unit does not work normally, stop the operation. Otherwise safety cannot be assured due to unintended malfunction.

## Safety Instructions (continue)

**Provide grounding to improve safety and noise resistance of reduced wiring system.**

Provide grounding as close to the unit as possible to shorten distance for grounding.

**Avoid mixing of CC-Link dedicated high-performance cable and other cables ( CC-Link dedicated cable and/or Version 1.10 compatible CC-Link dedicated cable ).**

Mixing can hinder normal data transmission and cause problem.

## NOTE

### ●Handling precautions

Use the following UL-recognized DC power supply to combine with.

#### 1. UL508-compatible limited voltage/current circuit

A circuit using the secondary coil of an insulating transformer that meets following conditions as power source.

- Maximum voltage ( at no load ) : 30Vrms ( 42.4Vpeak ) or below
- Maximum current:
  - ( 1 ) 8A or less ( including when short-circuited )
  - ( 2 ) When limited by the circuit protector ( such as fuse ) having the following rating.

No-Load Voltage ( Vpeak )	Max. Current Rating ( A )
0 to 20 [V]	5.0
20 [V] to 30 [V]	100/peak voltage

#### 2. UL1310-compatible Class 2 power supply unit or circuit of max. 30Vrms ( 42.4Vpeak ) or less using a UL1585-compatible Class 2 transformer as power source. ( Class 2 circuit )

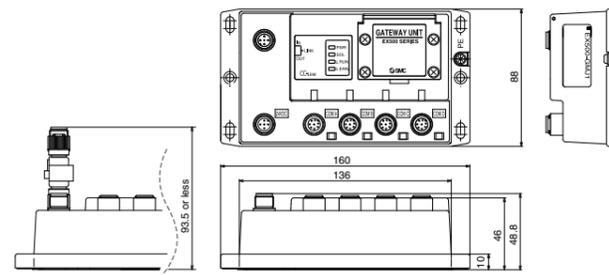
**Follow the instructions given below when handling your reduced wiring system. Otherwise a damage or failure to cause a malfunction can result.**

- Operate the reduced wiring system at the specified voltage.
- Reserve space for maintenance.
- Do not remove any name plate or label.

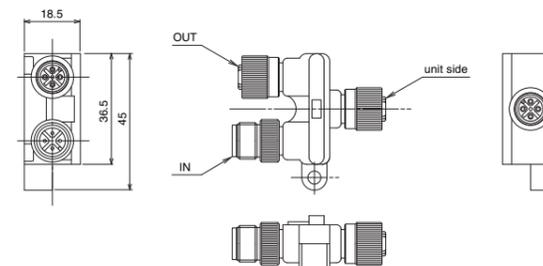
- Do not drop, hit or apply an excessive shock to the unit.
- Follow the specified tightening torque.
- Do not apply any excessive force to cables by repeated bending, tensioning or placing a heavy object on the cables.
- Connect wires and cables correctly.
- Do not perform any wiring work while the power is on.
- Do not use the reduced wiring system on the same wiring route as the power line or high voltage line.
- Confirm the insulation of wiring.
- Perform the power supply wiring by dividing into two lines — one is for power supply for output and the other is for power supply for input and controlling GW/SI.
- Take sufficient measures against noise such as noise filter when incorporating the reduced wiring system into a machine or equipment.
- Connect the shield wire of the dedicated cable for CC-Link to "SLD" of each unit.
- Mount a terminal plug or a waterproof cap on each unused M12 connector for input/output ( communication connector, communication ports A - D, and power supply for input and controlling GW/SI ).
- Take sufficient shielding measures when operating the product in any of the following places.
  - ( 1 ) A place where noise due to static electricity etc. is generated
  - ( 2 ) A place of high electric field strength
  - ( 3 ) A place where exposure to radioactivity is possible
  - ( 4 ) A place near power cable
- Do not operate the product in a place where there is a source of surge.
- Use a surge absorbing element built-in type to directly drive the load that generates surge voltage such as solenoid valve.
- Prevent any foreign matter such as remnant of wires from getting inside the product when opening the station number switch protective cover.
- Install the reduced wiring system in a place free from vibration and impact.
- Operate the product in the specified ambient temperature range.
- Do not use in a place to be affected by the radiant heat from a surrounding heat source.
- Set the DIP switch and rotary switch by using a sharp-pointed watchmakers screwdriver etc.
- Perform the maintenance regularly.
- Conduct an appropriate functional inspection after completing the maintenance.
- Do not use chemicals such as benzin and thinner to clean the product.

## Outline with Dimensions (in mm)

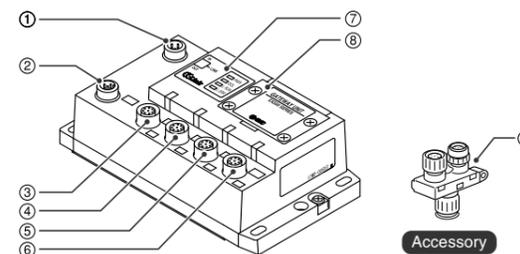
### ●EX500 body



### ●Bus adapter ( accessory )



## Names and Functions of individual parts



No.	Name	Application
1	Communication connector	Connect with CC-Link line by using the accessory bus adapter ⑨. ( Note1 )
2	Power supply connector	Supply power for output devices such as solenoid valve, for input devices such as sensor, and for controlling GW/SI by using power supply connector cable. ( Note1 )
3	Communication port A ( COM A )	Connect SI unit ( manifold valve ) or Input unit by using branch cable with M12 connectors. ( Note1 )
4	Communication port B ( COM B )	
5	Communication port C ( COM C )	
6	Communication port D ( COM D )	
7	Display	Display the power supply status and communication status with PLC. ( Note2 )
8	Station number switch protective cover	Set station numbers and transmission speed by using the switches under this cover. ( Note2 )

Note1: For wiring method, refer to subsection "Wiring" in this manual.

Note2: For display and setting method, refer to subsection "Switch Setting" and "Display" in this manual.

## Specification

### ●Basic specifications

Rated voltage	24VDC
Range of power supply voltage	Power supply for input and controlling GW/SI: 24VDC ± 10% Power supply for output: 24VDC+10%/-5% ( Voltage drop warning at around 20V )
Rated current	Power supply for input and controlling GW/SI: Max. 3.0A ( Inside GW unit: 0.2A Input device and SI control section: 2.8A ) Power supply for solenoid valves and output: Max. 3.0A
Number of input/output points	Input point: Max. 64/Output point: Max. 64

### ●Higher-level bus

Compatible system	CC-Link Ver.1.10 ( Note )
Number of stations occupied	3 stations
Station type	Remote device station

Transmission speed	156kbps	625kbps	2.5Mbps	5Mbps	10Mbps
Cable length between stations	20cm or more				
Maximum extended cable length	1200m	900m	400m	160m	100m

Note: The data shown above are those when all devices, cables, etc. are Ver. 1.10- compatible. For other connection and details, please contact CC-Link Partner Association.

### ●Lower-level bus

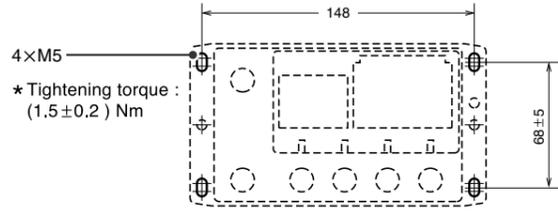
Number of branches for input/output	4 branches ( 16 points/branch ) for input 4 branches ( 16 points/branch ) for output
Communication method	Protocol: Dedicated for SMC Speed: 750kbps
Branch current for input ( Note )	Max. 0.5 [A] per branch ( when SI unit and input devices are connected )
Branch current for output	Max. 0.65 [A] per branch ( when SI unit EX500-S □ 01 is connected ) Max. 0.75 [A] per branch ( when SI unit EX500-Q □ 0 <sub>2</sub> is connected )
Branch cable length	5m or less between connected units ( total extended length per branch: 10m or less )

Note: Total value of maximum current consumption and maximum load current of input devices to connect.

## Installation ( unit : mm )

### ●Thread mounting

Secure at four positions with screws with head diameter of 5.2 or more and thread length of 15mm or more.



Cutout Dimensions for Mounting (Tolerance : ±0.2)

4×M5  
\* Tightening torque :  
(1.5±0.2) Nm

## Wiring (continue)

The wirings are described in the following order.

### ① Communication wiring: Connection with CC-Link line

### ② Power supply wiring: Connections of power supplies for solenoid valves/output devices, and for input devices and controlling GW/SI

### ③ Branch wiring: Connection from GW unit to SI unit or Input unit

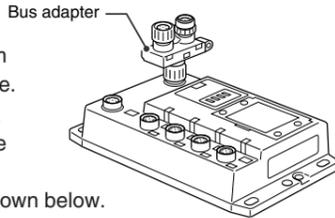
### ① Communication wiring

## ⚠CAUTION

**Avoid the mixing of CC-Link dedicated high-performance cable and other cables ( CC-Link dedicated cable and/or Version 1.10 compatible CC-Link dedicated cable ).**

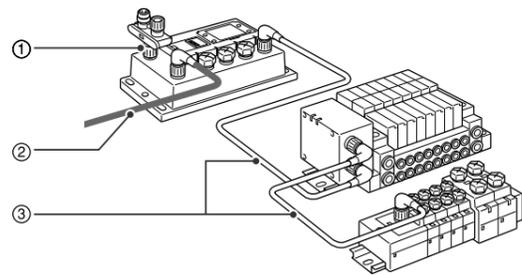
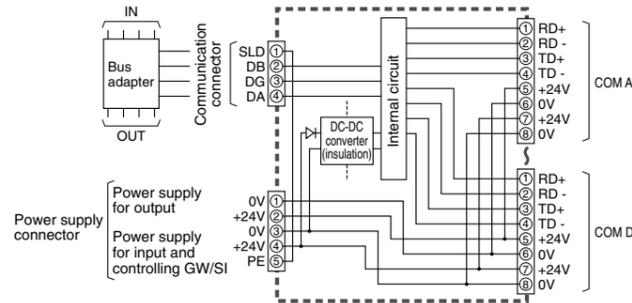
The mixing can hinder the normal data transmission and cause a problem.

- Align with key groove, plug the bus adapter into the communication connector.
- Tighten the lock nut by turning it clockwise by hand, and confirm that the connector does not move.
- Connect the cables with CC-Link communication connectors to the mating CC-Link communication connectors ( bus adapter ) as shown below.



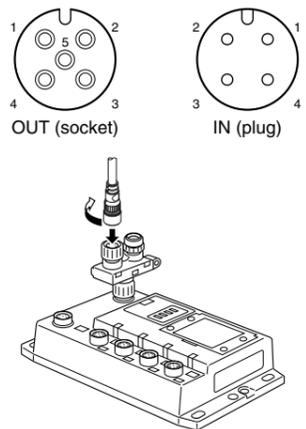
## Wiring

### ●Internal circuit



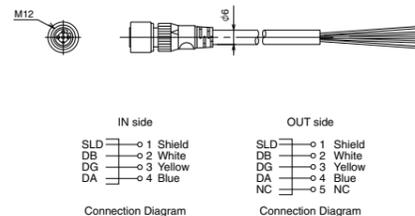
### Cable connection

- Align the key groove with the IN connector ( plug ) of the bus adapter of GW unit, fit on the CC-Link communication cable ( socket ).
- Tighten the lock nut on cable side by turning it clockwise by hand.
- Confirm that the connector portion does not move.
- Similar to the above, connect the other communication cable ( plug ) to the OUT connector of the bus adapter. If this EX500 is the termination of CC-Link connection, connect the terminal resistor. Refer to "Connection of terminal resistor" in this manual.



### Pin layout and connection diagram of cable with CC-Link communication connectors

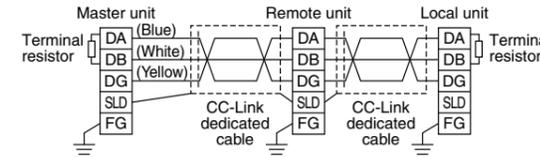
Connect the communication cable with socket-type M12 connector on IN side and plug-type M12 connector on OUT side. For cable to be used, refer to "Appendix Table" in the Instruction manual of EX500-GMJ1.



**NOTE**  
Connect the shield wire of CC-Link dedicated cable to "SLD" of each unit.

### Connection of terminal resistor

- To the units at both ends of CC-Link system, be sure to connect terminal resistors. Connect the terminal resistor between "DA" and "DB".



- For CC-Link system, the type of terminal resistor to connect differs depending on the cable to use. Refer to the following table.

Cable type	Terminal resistor
CC-Link dedicated cable	110Ω 1/2W ( brown, brown, brown )
Ver.1.10-compatible CC-Link dedicated cable	110Ω 1/2W ( brown, brown, brown )
CC-Link dedicated high-performance cable	130Ω 1/2W ( brown, orange, brown )

- If this EX500 is the termination of CC-Link connection, connect the terminal resistor to "OUT" side of the bus adapter. There are two types of terminal resistors depending on the cable to use. Refer to the following table and select an appropriate terminal resistor.

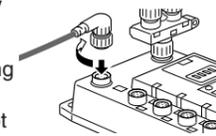
Cable to use	Ver.1.10-compatible CC-Link dedicated cable ( 110Ω, 1/2W )		CC-Link dedicated high-performance cable ( 130Ω, 1/2W )		
	Manufacturer	Model	Color of molded portion	Model	Color of molded portion
	Correns	VA-4DCC-110	Black	VA-4DCC-130	Gray
	Woodhead Japan	CC100	Gray		

### ② Power supply wiring

Connect the power supply connector cable to the power supply connector of GW unit. There are two types of cables different in connector shape — straight type and angle type. With this cable, the power is supplied to the output devices such as solenoid valve, and the input devices such as sensor, and for controlling GW/SI. Therefore, there is no need to supply the power to other units individually. When selecting the power supply, refer to "Handling precautions" in this manual.

### Cable connection

- Align the key groove with the power supply connector ( plug ) of GW unit, plug in the power supply cable ( socket ).
- Tighten the lock nut on cable side by turning it clockwise by hand.
- Confirm that the connector portion does not move.

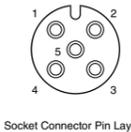


### Pin layout and connection diagram of power supply connector cable ( unit: mm )

( Pin layout and connection diagram are common to all cables. )



Pin No.	Cable color: Signal name
1	Brown: 0V ( for solenoid valves/output )
2	White: 24VDC±10%/-5% ( for solenoid valves/output )
3	Blue: 0V ( for input and controlling GW/SI )
4	Black: 24VDC±10% ( power supply for input and controlling GW/SI )
5	Gray: Ground ( PE )

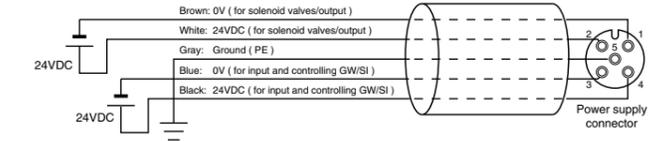


**NOTE**  
Connect a ground cable of 100Ω or less to PE terminal. ( The SLD and PE terminal of CC-Link are connected inside GW unit. )

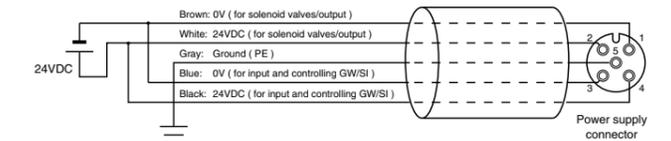
### Separate wiring for power supply for solenoid valves/output and for input and control of GW/SI

Both single power supply and two power supply systems can be adopted, however, the wiring shall be made separately ( for solenoid valves/output and for input and controlling GW/SI ) for either system.

#### A. Two power supply system



#### B. Single power supply system

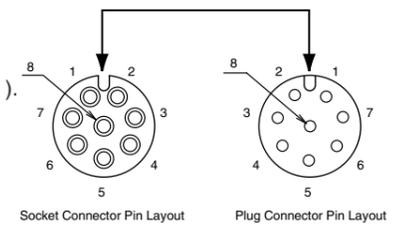


### ③ Branch wiring ( wiring to communication ports )

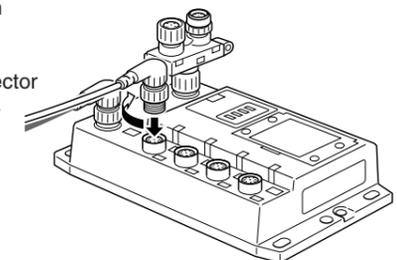
For wiring with solenoid valves or input devices, connect the branch cable with M12 connector to communication ports A - D. There are two types of cables different in connector shape — straight type and angle type. As each cable contains power supply wire, there is no need to supply the power to solenoid valves or input devices individually.

### Cable connection

- Align the key groove with the connector ( socket ) of GW unit, plug in the cable ( plug ).



- Tighten the lock nut on cable side by turning it clockwise by hand.
- Confirm that the connector portion does not move.



**NOTE**  
Mount a waterproof cap on each unused connector of GW unit. The proper use of waterproof cap can achieve IP65 Enclosure. ( Tightening torque: 0.1Nm for M12 )

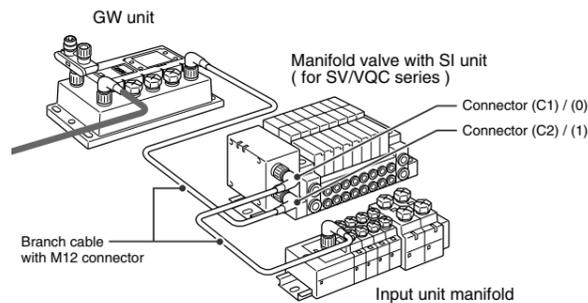
## Wiring (continue)

### For GW unit - Manifold valve - Input unit manifold configuration

Two communication connectors in SI unit and one communication connector in Input unit are installed respectively.

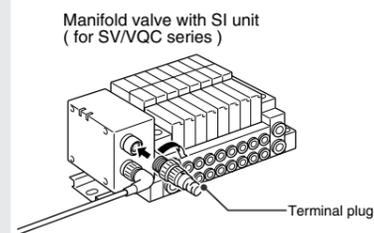
To the communication connector ( C2 ) or ( 1 ) of SI unit, connect the branch cable with M12 connector from GW. To the communication connector ( C1 ) or ( 0 ), connect the branch cable with M12 connector from Input unit.

To the communication connector of Input unit, connect the branch cable with M12 connector from SI unit.



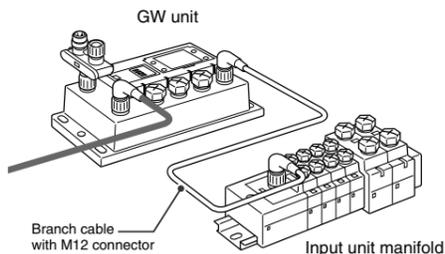
#### NOTE

When no Input unit is connected to the connector ( C1 ) or ( 0 ) of SI unit, mount a terminal plug on the connector.



### For GW unit - Input unit manifold configuration

To the communication connector of Input unit, connect the branch cable with M12 connector from GW unit.

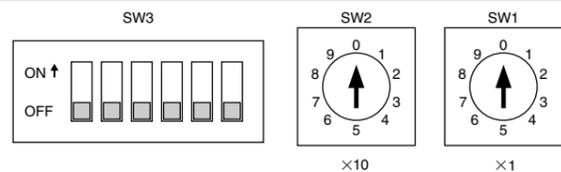


## Switch Setting

Open the station number switch protective cover and set the switches with a fine-pointed watchmakers screwdriver etc.

#### NOTE

1. Be sure to turn off the power before setting the switches.
2. Be sure to set these switches before use. The factory default setting are all "OFF" or "0".
3. After opening and closing the station number switch protective cover, tighten the screws by proper tightening torque. ( Tightening torque: 0.6Nm )

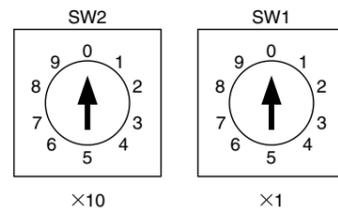


### Station number setting ( SW1 and SW2 )

Select the first station number by SW1 and SW2.

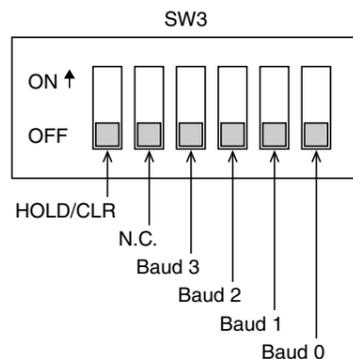
The setting range is 01 - 62 and three consecutive stations starting from the selected station will be occupied.

( Setting to 00 or 63 or more causes an error. )



### Transmission speed and HOLD/CLR setting ( SW3 )

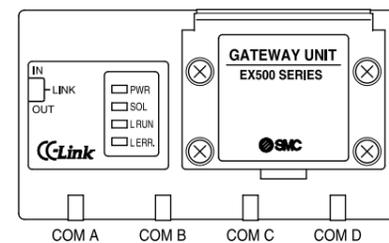
Set transmission speed and HOLD/CLR by SW3 as shown below. The factory default settings are all "OFF".



Transmission speed	Baud 3	Baud 2	Baud 1	Baud 0
156kbps	OFF	OFF	OFF	OFF
625kbps	OFF	OFF	OFF	ON
2.5Mbps	OFF	OFF	ON	OFF
5Mbps	OFF	OFF	ON	ON
10Mbps	OFF	ON	OFF	OFF

HOLD/CLR	Function
OFF	Holds the output when error occurs.
ON	Clears the output when error occurs.

## Display



Display	Description
PWR	Lights on: Power for Input and controlling GW/SI is supplied. Lights off: Power for Input and controlling GW/SI is not supplied.
SOL	Lights on: Power is supplied to solenoid valves/output at specified voltage. Lights off: Power is not supplied to solenoid valves/output at specified voltage. ( Voltage dropped to lower than 20V )
L RUN	Lights on: Communication is normal. Lights off: Communication is interrupted ( timeout error ).
L ERR	Lights on: Communication error occurred. Blinks: The setting of station number/transmission speed setting switch was changed while power is on. ( Blinks at 0.4s intervals. ) Lights off: Communication is normal.
COM A	Lights on: COM A is receiving data. Lights off: COM A has no received data.
COM B	Lights on: COM B is receiving data. Lights off: COM B has no received data.
COM C	Lights on: COM C is receiving data. Lights off: COM C has no received data.
COM D	Lights on: COM D is receiving data. Lights off: COM D has no received data.

#### NOTE

When connecting manifold valve only without connecting Input unit manifold, LEDs of COM A - D do not light. To make them light, connect a terminal plug to the unused connector of SI unit ( "C1" or "0" ).

## Contact

AUSTRIA	(43) 2262 62280	NETHERLANDS	(31) 20 531 8888
BELGIUM	(32) 3 355 1464	NORWAY	(47) 67 12 90 20
CZECH REP.	(420) 541 424 611	POLAND	(48) 22 211 9600
DENMARK	(45) 7025 2900	PORTUGAL	(351) 21 471 1880
FINLAND	(358) 207 513513	SLOVAKIA	(421) 2 444 56725
FRANCE	(33) 1 6476 1000	SLOVENIA	(386) 73 885 412
GERMANY	(49) 6103 4020	SPAIN	(34) 945 184 100
GREECE	(30) 210 271 7265	SWEDEN	(46) 8 603 1200
HUNGARY	(36) 23 511 390	SWITZERLAND	(41) 52 396 3131
IRELAND	(353) 1 403 9000	UNITED KINGDOM	(44) 1908 563888
ITALY	(39) 02 92711		

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